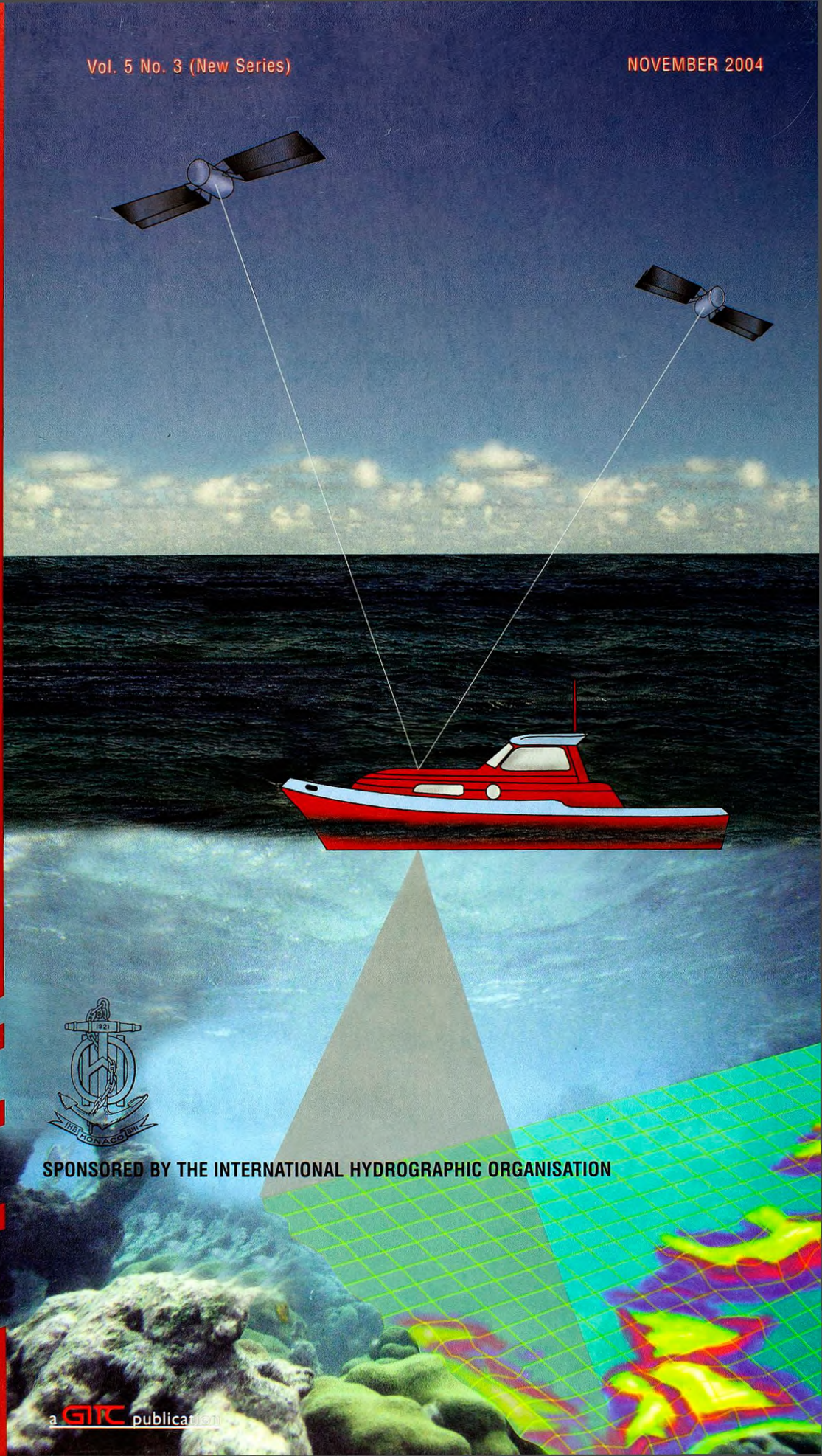


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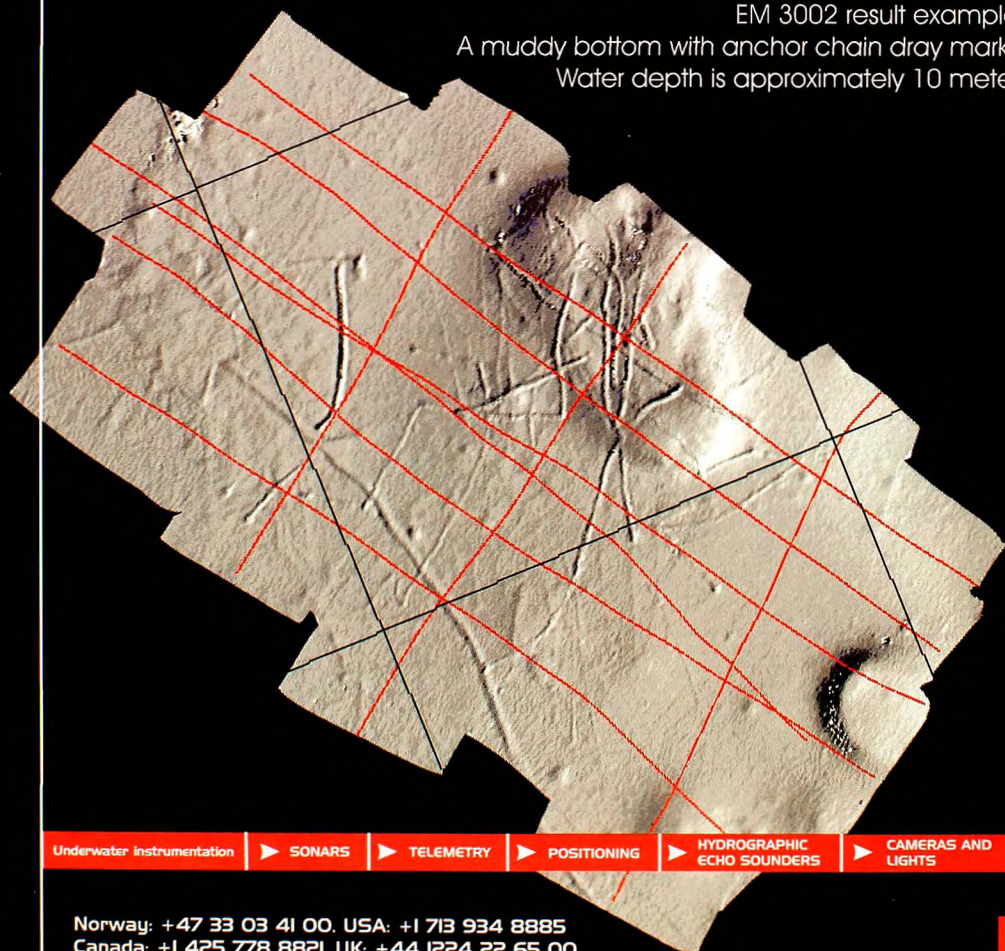
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Foreword by HRH The Duke of York; By John Blake, published by Conway Maritime Press 2004, ISBN 0 85177 945 X, RRP: £30.00.

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